

Toolholders



C	E	R	25	25	M	16	Q	HD
1	2	3	4	5	6	7	8	9

1. Insert clamping

S

Screw

C

Clamp

2. External/Internal

E = External
N = Internal

3. Version

L

R

X = Special

4. Shank height

00 = Round toolholder S & C
25 = 25 mm
32 = 32 mm
etc...

7. Cutting edge length

Example:
Cutting edge length = 16,5 mm
Symbol = 16

Example:
Cutting edge length = 9,525 mm
Symbol = 09

5. Shank width/diameter

12 = 12 mm
20 = 20 mm
25 = 25 mm
etc...

6. Tool length

H = 100 mm R = 200 mm
K = 125 mm S = 250 mm
L = 140 mm T = 300 mm
M = 150 mm U = 350 mm
P = 170 mm V = 400 mm
Q = 180 mm

8. Other information

A = Steel with coolant passage
Q = Toolholder/cranked
CQ = For mounting upside down

9. Other information

HD = Heavy duty