Internal toolholders

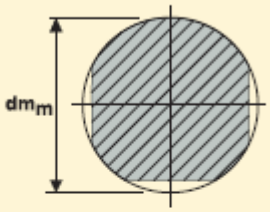
A	20	Q	-	P	W	L	N	R	06	
1	2	3		4	5	6	7	8	9	10

1. Toolholder type

A = Steel with coolant passage
S = Solid steel
E = Solid carbide with brazed* cutting head and coolant passage

*Brazed or equivalent

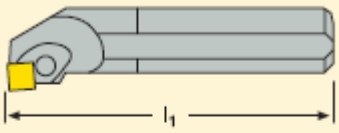
2. Shank diameter



12 = 12 mm
20 = 20 mm
25 = 25 mm
etc

Tolerance on shaft: g7

3. Tool length



K = 125 mm
L = 140 mm
M = 150 mm
N = 160 mm
P = 170 mm
Q = 180 mm
R = 200 mm
S = 250 mm
T = 300 mm
U = 350 mm
V = 400 mm

Standard length as above

4. Insert clamping

P

Pin/Wedge or lever

M

Pin/Clamp

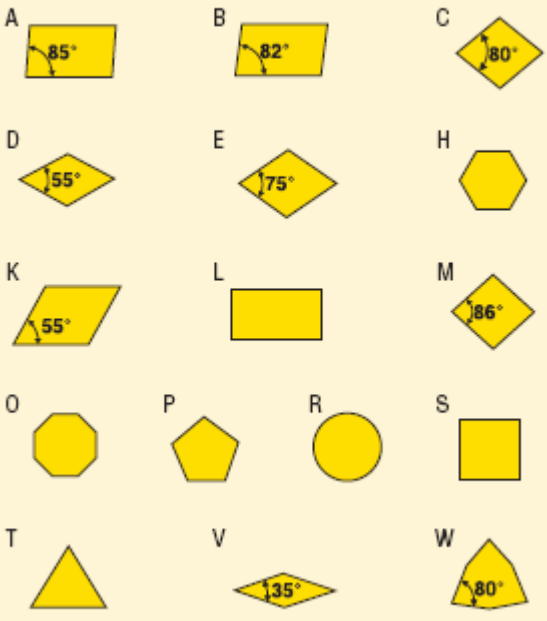
S

Screw

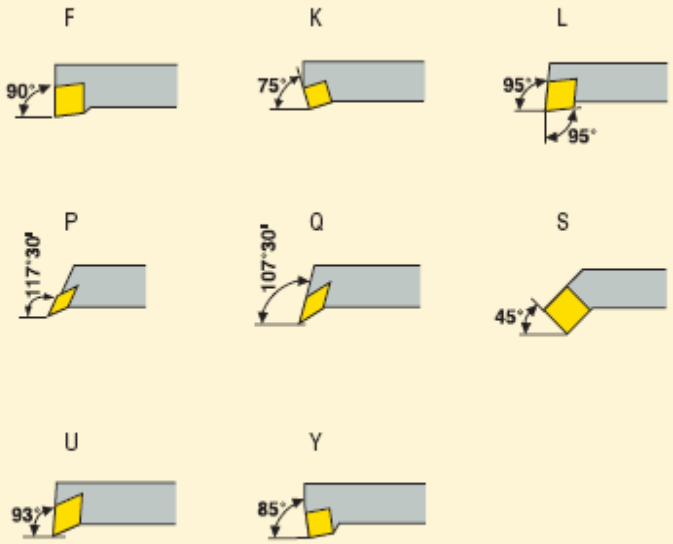
C

Clamp

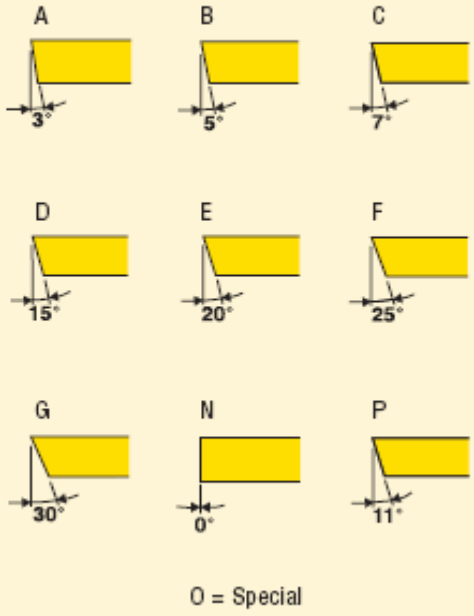
5. Insert shape



6. Tool type

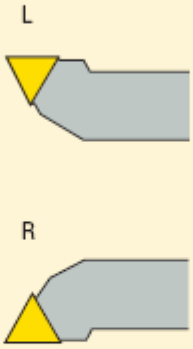


7. Insert side clearance angle



O = Special

8. Version



9. Cutting edge length